

SAFETY DATA SHEET

in accordance with REACH (1907/2006/EC, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 30 April 2019 Initial date of issue: 6 July 2007 SDS No. 234A-21

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC 855B (Part A), ARC 855G (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite. Repair damage caused by impact, abrasion, erosion or corrosion; rebuild worn areas; fill holes and cracks; provide abrasion resistant surfaces.

1.3. Details of the supplier of the safety data sheet

Company: Supplier:

A.W. CHESTERTON COMPANY 860 Salem Street Groveland, MA 01834-1507, USA

Tel. +1 978-469-6446 Fax: +1 978-469-6785

(Mon. - Fri. 8:30 - 5:00 PM EST) SDS requests: www.chesterton.com

E-mail (SDS questions): ProductMSDSs@chesterton.com

E-mail: customer.service@chesterton.com

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive, Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055 EU: Chesterton International GmbH, Am Lenzenfleck 23, D85737 Ismaning, Germany – Tel. +49-89-996-5460

1.4. Emergency telephone number

24 hours per day, 7 days per week Call Infotrac: 1-800-535-5053

Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin irritation, Category 2, H315 Eye irritation, Category 2, H319 Skin sensitization, Category 1, H317

Hazardous to the aquatic environment, Chronic, Category 2, H411

2.1.2. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:

!> (1)

Signal word: Warning

Date: 30 April 2019 SDS No. 234A-21

Hazard statements:	H315 H319 H317 H411	Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
Precautionary statements:	P264 P273 P280 P302/352 P305/351/338 P333/313 P337/313 P362/364 P391 P501	Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves and eye/face protection. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. Dispose of contents/container to an approved waste disposal plant.

Supplemental information: None

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

OLOTION O. COMIT CONTIONAL CINIDAN				
3.2. Mixtures				
Hazardous Ingredients ¹	% W t.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Epoxy resin (number average molecular weight <= 700)	10-30	9003-36-5* 500-006-8	NA	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Epoxy resin (number average molecular weight <= 700)	10-30	25068-38-6 500-033-5	NA	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Other ingredients:				·
Silicon carbide	15-40	409-21-2 206-991-8	NA	Not classified**
Graphite	1-5	7782-42-5 231-955-3	NA	Not classified**
Silica (Quartz)	1-5	14808-60-7 238-878-4	NA	Not classified**
Titanium dioxide	0-4	13463-67-7 236-675-5	NA	Not classified**

^{*}Alternative CAS No: 28064-14-4.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Not applicable

Skin contact: Remove contaminated clothing. Wash skin with soap and water. Consult physician if irritation develops. **Eye contact:** Flush eyes for at least 15 minutes with large amounts of water. Consult physician if irritation develops.

Ingestion: Do not induce vomiting. Contact physician immediately.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. Avoid contact with

the product while providing aid to the victim. See section 8.2.2 for recommendations on personal

protective equipment.

^{**}Substance with a workplace exposure limit. For full text of H-statements: see SECTION 16.

¹ Classified according to: •29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F)

^{• 1272/2008/}EC, GHS, REACH

WHMIS 2015Safe Work Australia

Date: 30 April 2019 SDS No. 234A-21

4.2. Most important symptoms and effects, both acute and delayed

Moderate eye and skin irritant. May cause skin sensitization as evidenced by rashes or hives.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Carbon dioxide, dry chemical, foam or water fog

Unsuitable extinguishing media: None known

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products may include: phenolics, carbon monoxide, carbon dioxide, halogenated compounds,

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: -

HAZCHEM Emergency Action Code: 2 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Pick up with absorbent material (sand, sawdust, clay, etc.) and place in a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated leather including shoes cannot be decontaminated and should be discarded. Contaminated work clothing must not be allowed out of the workplace. Utilize exposure controls and personal protection as specified in Section 8. Wash thoroughly after handling. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

Date: 30 April 2019 SDS No. 234A-21

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limit values

Ingredients	OSH <i>A</i> ppm	N PEL ¹ mg/m ³	ACGII ppm	H TLV ² mg/m ³	UK V ppm	VEL ³ mg/m ³	AUSTR <i>A</i> ppm	ALIA ES ⁴ mg/m ³
Epoxy resin (number average molecular weight <= 700)	-	-	-	-	-	-	-	-
Silicon carbide	(total) (resp.)	15 5	(total) (resp.)	10 3	(total) (resp.)	10 4	(inhal.)	10
Graphite	15 mppcf	(resp.)	(resp.)	2	(inhal.) (resp.)	10 4	(resp.)	3
Silica (Quartz)	(total) (resp.)	30/(%silic a+2) 0.05	(resp.)	0.025	_	0.1	(resp.)	0.1
Titanium dioxide	-	15	-	10	(total) (resp.)	10 4	(inhal.)	10

¹ United States Occupational Health & Safety Administration permissible exposure limits

Biological limit values

Not available

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

Workers

Substance	Route of exposure	Potential health effects	DNEL
Epoxy resin (CAS no. 9003-36-5)	Inhalation	Acute effects, local / Acute effects, systemic	no data available
		Chronic effects, local	no data available
		Chronic effects, systemic	29.39 mg/m ³
	Dermal	Acute effects, local	0.0083 mg/cm ²
		Acute effects, systemic Chronic effects, local	no data available
		Chronic effects, systemic	104.15 mg/kg bw/day
Graphite	Inhalation	Chronic effects, local	1.2 mg/m ³
Titanium dioxide	Inhalation	Chronic effects	10 mg/m ³

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Substance	Environmental protection target	PNEC
Epoxy resin (CAS no. 9003-36-5)	Fresh water	0.003 mg/l
	Marine water	0.0003 mg/l
	Water, intermittent release	0.0254 mg/l
	Freshwater sediments	0.294 mg/kg
	Marine sediments	0.0294 mg/kg
	Microorganisms in sewage treatment	10 mg/l
	Soil (agricultural)	0.237 mg/kg
Titanium dioxide	Fresh water	0.184 mg/l
	Marine water	0.0184 mg/l
	Water	0.193 mg/l
	Freshwater sediments	1000 mg/kg
	Marine sediments	100 mg/kg
	Microorganisms in sewage treatment	100 mg/l
	Soil (agricultural)	100 mg/kg

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Safe Work Australia, Workplace Exposure Standards for Airborne Contaminants

Date: 30 April 2019 SDS No. 234A-21

8.2. Exposure controls

8.2.1. Engineering measures

No special requirements. If exposure limits are exceeded, provide adequate ventilation. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limits are exceeded, use a half or full-face respirator with combined

dust/organic vapour filter (e.g., EN filter type A-P2).

Protective gloves: Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)

Eye and face protection: Safety goggles.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical stateviscous liquidOdoursweetColourblack or grayOdour thresholdnot determinedInitial boiling pointnot applicableVapour pressure @ 20°Cnot determined

Melting point not applicable % Aromatics by weight 0%

 % Volatile (by volume)
 < 1%</th>
 pH
 not applicable

 Flash point
 249°C (480°F)
 Relative density
 1.9 – 2.0 kg/l

 Method
 Closed Cup
 Weight per volume
 15.8 – 16.6 lbs/gal.

Viscosity700k - 3.3MM cps @ 25°CCoefficient (water/oil)< 1</th>Autoignition temperaturenot applicableVapour density (air=1)> 1Decomposition temperaturenot determinedRate of evaporation (ether=1)< 1</td>

Upper/lower flammability not determined Solubility in water very slight or explosive limits

Flammability (solid, gas) not applicable Oxidising properties not determined

Explosive properties not determined

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Extreme heat above 149°C (300°F).

10.5. Incompatible materials

Strong mineral acids and bases, strong organic bases and strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Primary route of exposure Skin and eye contact. Personnel with pre-existing skin or lung allergies may be aggravated by

under normal use: exposure.

Acute toxicity -

Date: 30 April 2019 SDS No. 234A-21

Oral:

Based on available data on components, the classification criteria are not met.

Substance	Test	Result
Epoxy resin	LD50, rat	> 5000 mg/kg
Graphite	LD50, rat	> 2000 mg/kg
Silicon carbide	NOAEL, rat	2000 mg/kg
Titanium dioxide	LD50, rat	> 10000 mg/kg

Dermal:

Substance	Test	Result
Epoxy resin	LD50, rabbit	> 2000 mg/kg
Silicon carbide	NOAEL, rat	2000 mg/kg
Titanium dioxide	LD50, rabbit	> 10000 mg/kg

Inhalation:

Substance	Test	Result
Epoxy resin (CAS no. 25068-38-6)	LC0, rat, 5-8 h	No mortality at vapor saturation level
Graphite	LC50, rat, 4 h	> 2 mg/l
Titanium dioxide	LC50, rat, 4 h	> 6.82 mg/l

Skin corrosion/irritation:

Irritating to skin.

Substance	Test	Result
Epoxy resin	Skin irritation, rabbit	Mild irritation
Graphite	Skin irritation, rabbit	Not irritating
Titanium dioxide	Skin irritation, rabbit	Not irritating

Serious eye damage/ irritation:

Irritating to eyes.

Substance	Test	Result
Epoxy resin (CAS no. 25068-38-6)	Eye irritation, rabbit	Mild irritation /
		Moderate irritation
Titanium dioxide	Eye irritation, rabbit	Not irritating

Respiratory or skin sensitisation:

May cause skin sensitization as evidenced by rashes or hives.

Substance	Test	Result
Epoxy resin	Skin sensitization, guinea	Sensitizing
	pig	-
Graphite	Skin sensitization, mouse	Not sensitizing
Titanium dioxide	Skin sensitization, guinea	Not sensitizing
	pig	

Germ cell mutagenicity:

Epoxy resin, Silicon carbide, Titanium dioxide: based on available data, the classification criteria are not met.

Carcinogenicity:

The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen. IARC has designated inhaled titanium dioxide as possibly carcinogenic to humans (group 2B). The silica and titanium dioxide in this product do not separate from the mixture or in of themselves become airborne, therefore, do not present a hazard in normal use. Epoxy resin: based on available data, the classification criteria are not met.

Reproductive toxicity:

Epoxy resin, Graphite, Silicon carbide, Titanium dioxide: based on available data, the classification criteria are not met.

STOT - single exposure:

Not expected to cause toxicity.

Date: 30 April 2019 SDS No. 234A-21

STOT – repeated exposure:

Repeated inhalation of respirable free silica may cause scarring of the lungs with cough and shortness of breath. Silicosis, a delayed lung injury that is a disabling, progressive and sometimes fatal pulmonary fibrosis, may result. Prolonged, excessive inhalation of Graphite dust has caused emphysema and pneumoconiosis. The silica and graphite in this product do not separate from the mixture or in of themselves become airborne, therefore, do not present a hazard in normal use. Epoxy resin: not expected to cause toxicity.

Substance	Test	Result
Epoxy resin (CAS no. 25068-38-6)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	50 mg/kg bw/day
Epoxy resin (CAS no. 25068-38-6)	Sub-chronic NOAEL, dermal, 90 days, rat, male / female (OECD 411)	10 mg/kg bw/day
Epoxy resin (CAS no. 25068-38-6)	Sub-chronic NOAEL, dermal, 90 days, mouse, male (OECD 411)	100 mg/kg bw/day
Epoxy resin (CAS no. 9003-36-5)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	250 mg/kg bw/day

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Epoxy resin (number average molecular weight <= 700) is toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment (LC50/EC50 between 1 and 10 mg/l in the most sensitive species). Epoxy resin: chronic NOEC, 21 days, Daphnia magna (OECD 211) = 0.3 mg/l.

12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Epoxy resin: not readily biodegradable (biodegradation, OECD 301F, 28 days: 5%).

12.3. Bioaccumulative potential

Epoxy resin: Octanol/water partition coefficient (log Kow) = 2.64 – 3.78, low to moderate potential for bioaccumulation.

12.4. Mobility in soil

Viscous liquid. Solubility in water: very slight. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater (log Koc ≤ 3.65).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Combine resin and curative. The final cured material is considered nonhazardous. Unreacted components are a special waste. Landfill sealed containers with stabilized and solidified liquids in a properly licensed facility. May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement. The unhardened product is classified as a hazardous waste according to 2008/98/EC.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

ADG/ADR/RID/ADN/IMDG/ICAO: UN3082
TDG: UN3082
US DOT: UN3082

14.2. UN proper shipping name

ADG/ADR/RID/ADN/IMDG/ICAO: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY

RESIN)

TDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY

RESIN)

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Date: 30 April 2019 SDS No. 234A-21

US DOT: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY

RESIN)

14.3. Transport hazard class(es)

ADG/ADR/RID/ADN/IMDG/ICAO: 9
TDG: 9
US DOT: 9

14.4. Packing group

ADG/ADR/RID/ADN/IMDG/ICAO: III
TDG: III
US DOT: III

14.5. Environmental hazards

MARINE POLLUTANT

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

US DOT: ERG NO.171,

May be shipped as NON-RESTRICTED in non-bulk packagings (119 gallons or less) by motor vehicle, rail car or aircraft.

(49 CFR 171.4(c))

IMDG: EmS. F-A, S-F

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (IMDG CODE Amendment 37-14. 2.10.2.7)

of less. (IIVIDG CODE Amendment 37-14, 2.10.2.7)

ICAO/IATA: May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner

packaging of 5 L or less.(IATA Dangerous Goods Regulation 56th edition, 4.4 Special Provisions A197)

ADR: Classification code M6 Tunnel restriction code (E)

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging

of 5 L or less. (ADR 2015 Volume 1, Chapter 3.3 Special Provisions 375)

ADG HAZCHEM CODE: ●3Z HIN: 90

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU regulations

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations

US EPA SARA TITLE III

312 Hazards: 313 Chemicals:

Skin irritation None

Eye irritation Skin sensitization

Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

Date: 30 April 2019 SDS No. 234A-21

SECTION 16: OTHER INFORMATION

Abbreviations ADG: Australian Dangerous Goods Code

and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE: Acute Toxicity Estimate BCF: Bioconcentration Factor

cATpE: Converted Acute Toxicity point Estimate

CLP: Classification Labelling Packaging Regulation (1272/2008/EC)

ES: Exposure Standard

GHS: Globally Harmonized System

ICAO: International Civil Aviation Organization IMDG: International Maritime Dangerous Goods

LC50: Lethal Concentration to 50 % of a test population

LD50: Lethal Dose to 50% of a test population

LOEL: Lowest Observed Effect Level

N/A: Not Applicable NA: Not Available

NOEC: No Observed Effect Concentration

NOEL: No Observed Effect Level

OECD: Organization for Economic Co-operation and Development

PBT: Persistent, Bioaccumulative and Toxic substance (Q)SAR: Quantitative Structure-Activity Relationship

REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)

REL: Recommended Exposure Limit

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS: Safety Data Sheet

STEL: Short Term Exposure Limit

STOT RE: Specific Target Organ Toxicity, Repeated Exposure STOT SE: Specific Target Organ Toxicity, Single Exposure

TDG: Transportation of Dangerous Goods (Canada)

TWA: Time Weighted Average

US DOT: United States Department of Transportation vPvB: very Persistent and very Bioaccumulative substance

WEL: Workplace Exposure Limit

WHMIS: Workplace Hazardous Materials Information System

Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)

and sources for data: C

Chemical Classification and Information Database (CCID) European Chemicals Agency (ECHA) - Information on Chemicals

Hazardous Chemical Information System (HCIS)
National Institute of Technology and Evaluation (NITE)

Swedish Chemicals Agency (KEMI)

U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Relevant H-statements: H315: Causes skin irritation.

H317: May cause an allergic skin reaction. H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

Hazard pictogram names: Exclamation mark, environment.

Further information: None

Date of last revision: 30 April 2019

Changes to the SDS in this revision: Sections 2.1, 3, 5.2, 8.1, 9.1, 10.6, 11, 12.1, 12.3, 13, 15.1.2, 16.

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.